



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3913-041
Job Sheet 169497



Part No: D3913-041

Job Qty: 1 ea

Part Name: Long Basket Base Assembly, 350



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 1/29/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D4020 REV A SHEET 4, D3913 REV D SHEETS 1,2,3,4,5 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24 AS PER DWG REV:B DD VERF:EC IPP REV:D 13.08.21 DWG REV.C / ECN 13-624 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/26/18	0.00	0.00	Start Up Large Fab-5		DL 2018-02-13
100	Large Fab	1 pcs		1/27/18	0.00	10.00	Large Fab 1		CC 18-2-13
110	QC	1 pcs		1/27/18	0.00	0.00	QC9		CPL
120	QC	1 pcs		1/27/18	0.00	0.00	QC5		CPL
125	HandFinish	1 pcs		1/27/18	0.00	0.29	HandFinish2		2018/02/16 252
130	Powdercoat	1 pcs		1/27/18	0.00	0.93	Powdercoat2		BK 18-2-16
135	Packaging	1 pcs		1/27/18	0.00	0.00	Packaging1		
140	QC	1 pcs		1/27/18	0.00	0.00	QC3		DL 18-2-16
150	HandFinish	1 pcs		1/29/18	0.00	0.50	HandFinish4		DL 18-2-16
160	QC	1 pcs		1/29/18	0.00	0.00	QC5		DL 18-2-16
170	Packaging	1 pcs		1/29/18	0.00	0.00	Packaging3-2		DAS
180	QC21-SA	1 Ea		1/29/18	0.00	0.00	QC21		21 FEB 16 2018

Part Op 100 - 1- assemble ribs , weld as per dwg D3913 using DT9610A ***inspect before welding mesh*** 2- Cut D4020-1 base

Descriptions: mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket*** 4- Weld D4672-1 blanking plates as per dwg

130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat

150 - Pick Kit

M 138467. START: 11:45. O.V.T: 3:00 FINISH: 12:00.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 5033599	2	51	0	0
	D3913-1 5032741	1	10	0	0
	D3913-15 5034377	1	12	0	0
	D3913-3 5032655	1	13	0	0
	D3913-7 5009710	2	15	0	0
	D3913-9 5030824	1	9	0	0
	5036892 -> D3916-041 5039774	2	4	0	0
	D3916-5 5037859	3	12	0	0
	D4016-1 5034798	3	26	0	0
	D4017-7 5031312	3	33	0	0
	D4017-9 5009723	2	16	0	0
	D4020-11 5041136	2	16	0	0
	5039317x2 D4021-1 5010955 (1x)	3	38	0	0

150-HandFinish	D4034-041	SO 39774	1	2	0	0
	D4034-043	SO 30325	1	2	0	0
	D4672-1	SO 36905	2	25	0	0
	M304EX0.75-16F	SO 34149	33	1,397	0	0
	AN3-10A		6	335	0	0
	D2931		2	1,192	0	0
	D4021-5		2	6	0	0
	MS20600-AD4W3		2	357	0	0
	MS21042L3		6	4,367	0	0
	NAS1149F0332P		12	7,038	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 10:21 AM dart.poulin.mario

Master Unit 000584



Job No 169497



Container No: S042119



Part: D3913-041

Serial No/Batch: S042119

Revision: D4020, D3913

Inspector:

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Date: 02/14/18 08:13 AM



Dart Aerospace Ltd.
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Master Unit 000991

Tel (613) 632-5200

Containers on Master Unit 000991				
Serial No	Part No	Customer Part No	Status	Quantity
S043333	AN3-10A	AN3-10A	Allocated	6
S043330	D2931	D2931	Allocated	2
S012626	D4021-5		Allocated	2
S043332	MS20600-AD4W3		Allocated	2
S043331	MS21042L3	MS21042L3	Allocated	6
S043329	NAS1149F0332P		Allocated	12